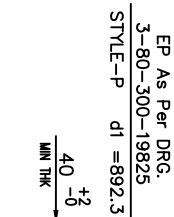
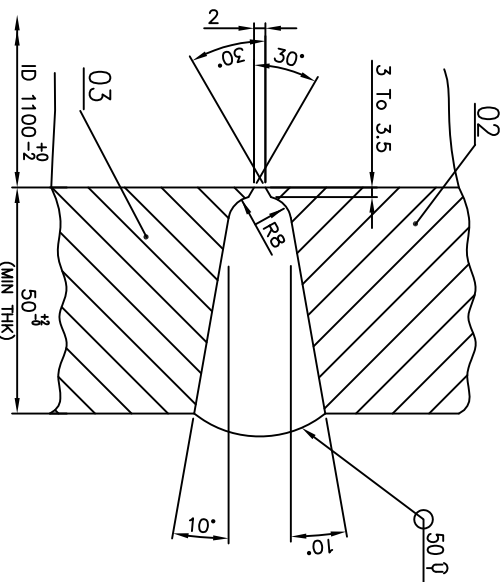


2-80-320-15487

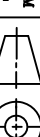


DETAIL--B

DETAIL--C

REV	DATE	ALTD :
01		APPD :

JOB NO.					REL NO.		DATE
03	OUTLET FORGING ID100 x THK 50 MIN / ID897 x THK 34 MIN	2-80-320-15487			SA 105	A	610 000 1
02	BODY FORGING ID 1100 x THK 50 MIN	2-80-320-15487			SA 105	A	670 000 1
01	INLET FORGING ID 708 x THK 45 MIN	2-80-320-15487			SA 105	A	260 000 2
VAR ITEM NO	DESCRIPTION	DRAWING NO		MATERIAL CODE	MATERIAL SPECN	C	UNIT WEIGHT QUANTITY

		BHARAT HEAVY ELECTRICALS LTD., PIPING CENTRE, CHENNAI 600 017						
DEPT.	GRADE OF UN TOL. DIM		SCALE	WEIGHT (Kg.)	NAME M.R.K	SIGN	DATE 12.12.17	NO OF ITEMS
CODE	C/M/F		N.T.S.	~1800	CHD I.D.B	APD R.SESHAGIRI	12.12.17	12.12.17
TITLE FABRICATED Y-PIECE (OD965x40/OD762x30)			CAID CODE U 01	MS&E DRAWING NO. 2-80-320-15487		REV 00		

NOTES :-

ALL DIMENSIONS ARE IN MILLIMETRES

01. DESIGN PRESSURE : 73.5 kg/cm² (g)
02. DESIGN TEMPERATURE : 375° C
03. FOLLOW APPLICABLE TDG
04. PIPE SA106GR(A) CAN ALSO BE USED IN PLACE OF SA106(A).
05. FINISHED STOCK CODE FOR THIS ITEM IS
06. CONNECTING PIPE SIZE 0D965X40/0D762X30-SA106GR(C)